ABSTRACT The aim of this study was to assess the practices of health care workers during gastrointestinal endoscope reprocessing, evaluate their knowledge about reprocessing, and verify their compliance with laboratory and microbiological tests in endoscopy units at Zagazig University and Fayoum University hospitals. All nursing staff on duty from 10 endoscopy units, with 16 flexible endoscopes, were included. Knowledge and practice were assessed by a questionnaire and a checklist. The mean knowledge score was 7.5 (SD 1.9), which was poor. Compliance was 90% for disinfection and 74% for endoscope processing after disinfection. Before reuse after cleaning, no organisms were detected in 5 endoscopes, while 8 colony
forming units were found in 2. Pseudomonas aeruginosa was the most common organism isolated. Strict implementation of the reprocessing guidelines are needed, especially the pre-cleaning stage and leak testing. Repeating high level disinfection after storage and before use must be followed.

**Introduction**

Appropriate reprocessing of endoscopes and their accessories is essential to safeguard patients and staff. Reprocessing flexible endoscopes involves multiple steps (cleaning, disinfection and sterilization) and adherence to the guidelines on reprocessing is essential (1). In Egypt, rules for
this process have been figured out in the national guide for infection prevention and control (2), which is the standard for the country.

Information about staff practices in endoscopy units regarding reprocessing and their adherence to guidelines is needed to support the development of effective performance improvement (3). To our knowledge there have been no previous studies that have assessed these practices. Therefore, the objectives of this study were to: evaluate the practices of nursing staff during gastrointestinal endoscope reprocessing, assess their knowledge about reprocessing, and verify their compliance by laboratory and microbiological tests.

**Methods**

A cross-sectional multicentre study was carried out at the endoscopy units of Zagazig University Hospitals and Fayoum University Hospitals from March 2015 to September 2015. The study was approved by the institutional review boards of the Zagazig and Fayoum universities.

All functioning endoscopes were included—16 flexible endoscopes from 10 endoscopy units. A total of 59 nursing staff in the units, who were responsible for cleaning and storage of the endoscopes, were enrolled. We excluded staff members who were on leave during the study period. No staff declined to participate and all gave their written consent.

The study was conducted in 2 phases: in phase one, the knowledge and compliance of health care workers were assessed and in phase two, laboratory and microbiological verification of compliance was determined.

Knowledge of the health care workers was assessed by a 21-question questionnaire (4,5) in Arabic. It was prepared in Arabic for better understanding and to get more reliable results. The questionnaire was pilot tested on a sample of 15 nurses to determine its acceptability and the clarity of the questions, and to confirm its face validity; it was then modified accordingly. These staff were excluded from the final analysis. The questionnaire included 7 questions about personal and job-related variables (age, sex, place of work, duration of work in general, duration of work in endoscopy units, and training on endoscope reprocessing and awareness of reprocessing guidelines) and 13 scored questions about the reprocessing procedures at the facility. A correct answer was assigned a score of 1, an incorrect answer was assigned a score of 0. The total knowledge score was calculated by adding the number of correct answers. A mean score equal to and above the median was considered satisfactory knowledge, and a score below the median was considered unsatisfactory knowledge. The survey was distributed
to and self-completed by all participants. All surveys were anonymous.

Evaluation of the compliance of health care workers was done using another 49-point self-completed questionnaire, adapted from the national guidelines (2), which were grouped under 7 areas. All criteria were marked as: compliant, not compliant or not applicable, and the percentage of compliance was calculated (6).

Laboratory verification of cleaning processes by protein assay was done as follows: 10 mL of rinse solution were collected after cleaning of the endoscope and before high level disinfection. Protein assay was done by the biuret method. The permissible level for organic and bioburden residuals is less than 6.4 µg/mL protein as described in a previous study (7).

Microbiological examination of endoscopes was done after storage and before being used again. Using aseptic technique, 10 mL of rinse solution were collected (7) from reprocessed endoscopes and a culture was done. Colony count and identification to species level was performed (8).

After bacterial culture and isolation, the bioburden level was estimated as follows: counts were reported as the number of colony forming units (cfu) per mL (9). Quantification of bacterial growth was done: no growth = 0 cfu, sparse growth =

Statistical analysis was done using SPSS, version 15. Quantitative data are presented as ranges, means and standard deviations (SD). For qualitative data, numbers and percentages are presented. The Pearson correlation coefficient (r) was used to assess the significance of association between protein and bioburden levels. A P-value less than 0.05 was considered statistically significant.

**Results**

A total of 46 health care workers were present at the time of the study and were enrolled: 43 were women. Their ages ranged from 25 to 53 years with a mean of 35.3 (SD 5.6) years. Duration of work in endoscopy units ranged from 3 months to 30 years. Most of the staff (78%) were aware that there were reprocessing instructions available in the unit and 44% had had training courses on endoscope reprocessing (Table 1).
The knowledge and compliance of health care workers are shown in Tables 2 and 3. The mean knowledge score about all reprocessing steps was 7.5 (SD 1.9), with a maximum of 13. The median score was 8.3. The mean score for cleaning processes was 2.9 (SD 0.75). All participants thought that after mechanical cleaning, immersible equipment should be thoroughly rinsed with water. On the other hand, only 47% of participants thought that endoscope should be checked by inspection and a leak test. The mean score for disinfection steps was 2.1 (SD 0.08): 98% of the participants knew that repeated entry into any chemical disinfectant and retained water on equipment can lower the concentration over time. On the other hand, 67% of participants knew that internal and external surfaces of the endoscope should be in contact with disinfectant for 20 minutes. The mean score for storage processes was 1.5 (SD 0.08). Only 6% of participants knew that control valves, distal hoods, caps, etc. should be removed prior to storage of the endoscope.

The results of the laboratory and microbiological verification of compliance are shown in Table 4. Protein levels ranged from 4.6 to 32.8 µg/mL with a mean of 14.8 (SD 8.9) µg/mL. The highest level of protein (32.8 µg/mL) was detected from endoscope numbers 5 and 15. Three endoscopes showed protein levels below the permissible level (i.e.

While, endoscope numbers 4 and 14 showed no bacterial growth, the protein level was higher than the permissible level (i.e.

Pseudomonas aeruginosa was the most common isolated organism (30.8%), followed by micrococcus (15.4%), Serratia spp. (7.7%), Staphylococcus saprophyticus (7.7%) and diphtheroids (7.7%). No growth was detected in 30.7% of samples.

Discussion

In the current study, more than three quarters of the staff were familiar with existing reprocessing policies. A study in the United States of America (USA) reported that only 35% of bronchoscopists and 45% of medical directors in bronchoscope units were familiar with any national reprocessing rules (4). Only about half of our study participants had received training on endoscope reprocessing. Continuous medical education is important for all staff members and should be considered in the planning of training programmes in the units studied. Guidelines might be valuable for detailing proper practices, however they are not necessarily effective in changing behaviour (11).

The participants in the current study had a poor mean knowledge score of 7.5 (SD 1.9). Similar
results have been reported previously (4). A similar knowledge score about cleaning procedures was recorded in a study in the USA (3), except for the leak test step; 90% of staff in their study (3) versus 47% in our study knew the endoscope should be checked by inspection and leak test. Compliance with national guidelines was achieved for disinfection steps with partial compliance for treatment of the endoscope after disinfection. Another study found that most practitioners complied with the established disinfection guidelines (12), while Seoane-Vazquez and colleagues reported that the primary cause of endoscopy-related infections was poor reprocessing practices (13).

Despite the importance of the cleaning process, minimal compliance was reported for this area in the current study. Inadequate cleaning can leave excess biomaterial on the surface of an endoscope, even after multiple reprocessing. Appropriate cleaning reduces the amount of organic debris (14) that can interfere with high level disinfection. Missing or rushing through key steps is a common problem (15). In the present study, nearly half of the study participants knew that leak testing is a required step; this is much lower than a previous study (77%) (3). The failure to perform a proper leak test could also have serious implications. This test detects any physical breaks to the exterior or interior of the endoscope. These physical breaks compromise the integrity of the endoscope and will damage the internal structures (i.e. electrical wires, light bundle, manipulation cables) of the endoscope, which are not designed to be in contact with fluids. These breaks may also create a reservoir for microorganisms to grow. Continuing to use a damaged endoscope could result in further damage and be costly (3).

The rates of compliance with guidelines for reprocessing were 27% and 50% in 2 separate studies (16). The present study results showed that there was minimal compliance for processing of endoscopic accessory equipment. This agrees with the results of another study which found that a third of respondents reported that they reused disposable accessories (12). Reuse of disposable accessories should be avoided so as to limit the likelihood of cross-infection between patients and staff (17). A lack of financial resources may lead to reuse so it is essential that an adequate budget is allocated to prevent reuse.

In the current study, there was minimal compliance with endoscopy personnel occupational health issues, including thorough hand hygiene before and after each procedure, use of personal protective equipment, accessible personal protective equipment and vaccination against hepatitis B. A study in Korea found that although most respondents reported having experienced occupational hazards, the majority (78%) did not wear protective eyewear (17).

Unfortunately, no responses were recorded for dealing with hazardous materials. This suggests that occupational safety programmes are not properly implemented in the hospitals studied.
Visual inspection could be used to check for adequate cleaning. However, compliance with cleaning of flexible endoscope channels cannot be confirmed using visual inspection (7). Therefore, in our study, verification of efficient cleaning was done by estimating protein levels on the endoscope. A considerable amount of residual protein was detected, which exceeded a proposed standard for permissible levels (6.4 µg/mL) (7). A much lower result was obtained in a previous study, 0.1 and 0.22 µg/mL after total cleaning (7). This could be explained by poor adherence of the health care workers to the cleaning steps. This is supported by the low compliance rate for this step (67%).

According to the national guidelines, repeating high level disinfection after storage and before use is highly recommended, yet it is often not done. Checking for storage efficacy by microbiological testing of the endoscope fluid wash was performed to confirm the importance of conducting this step. Our study showed that, on 4 out of 16 occasions, the reprocessing steps and storage conditions were sufficient to avoid bacterial contamination. In contrast, on 2 out of 16 occasions, the process was inadequate with moderate growth (8 cfu/mL) and in 10 out of 16 occasions there was sparse growth.

Given the sparse growth and the nature of the organisms, most probably the cleaning protocols were not followed and/or monitored on a regular basis (18). Our laboratory and microbiological findings confirmed the results about knowledge and compliance from the questionnaire, which showed deficiencies in the cleaning process. On the other hand, the moderate bacterial growth found and the organisms isolated indicate breaches in the reprocessing steps and/or storage conditions in some cases. This is an alarming sign which needs close monitoring to ensure that the reprocessing guidelines are implemented and closely adhered to. In the current study, detection of Pseudomonas spp. (especially P. aeruginosa) and other non-fermenting rods indicates insufficient final rinsing and incomplete drying of the endoscope or contaminated flushing equipment for the air/water-channel (19).

**Conclusion**

Strict regulations are still needed for the endoscope cleaning process, especially the pre-cleaning stage and leak testing. Repeating high level disinfection after storage and before use should be strictly followed. An occupational safety programme is needed for staff working in endoscope units. Efforts are needed to overcome knowledge barriers and financial constraints so as to ensure proper reprocessing of endoscopes and avoid adverse health effects on patients and staff.
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References


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