### Table 5: Hypo-hydration during the work shifts in the various departments

<table>
<thead>
<tr>
<th>Department</th>
<th>% hypo-hydrated at 4 hours</th>
<th>% hypo-hydrated at 8 hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon</td>
<td>34</td>
<td>32.9</td>
</tr>
<tr>
<td>Reduction</td>
<td>51.2</td>
<td>48</td>
</tr>
<tr>
<td>Casting</td>
<td>24.6</td>
<td>32.9</td>
</tr>
</tbody>
</table>